

Bellows Problem Scenario

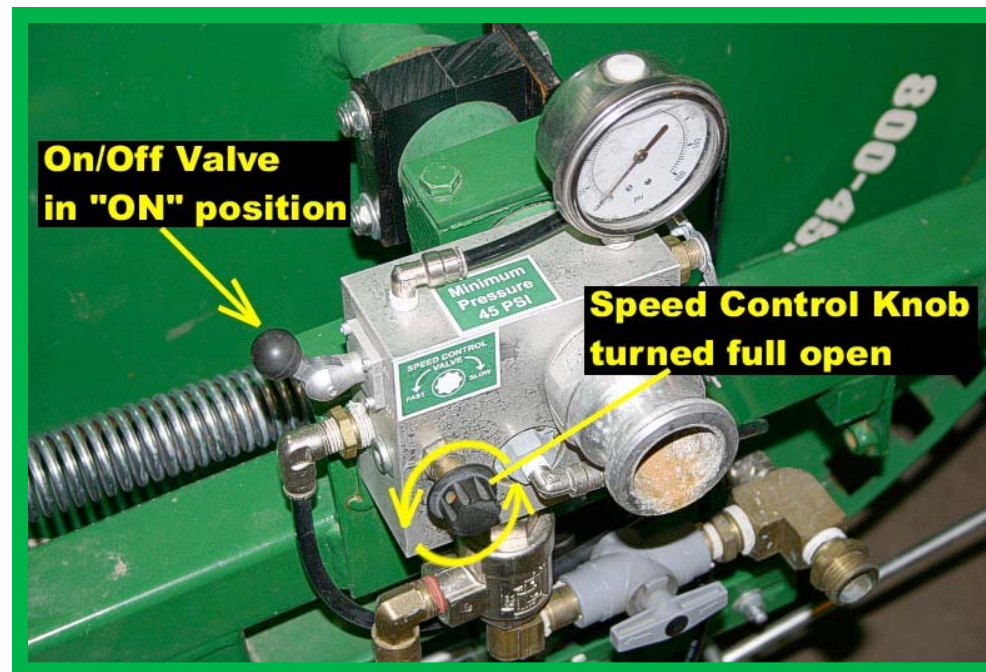
Problem:

Bellows will not fill



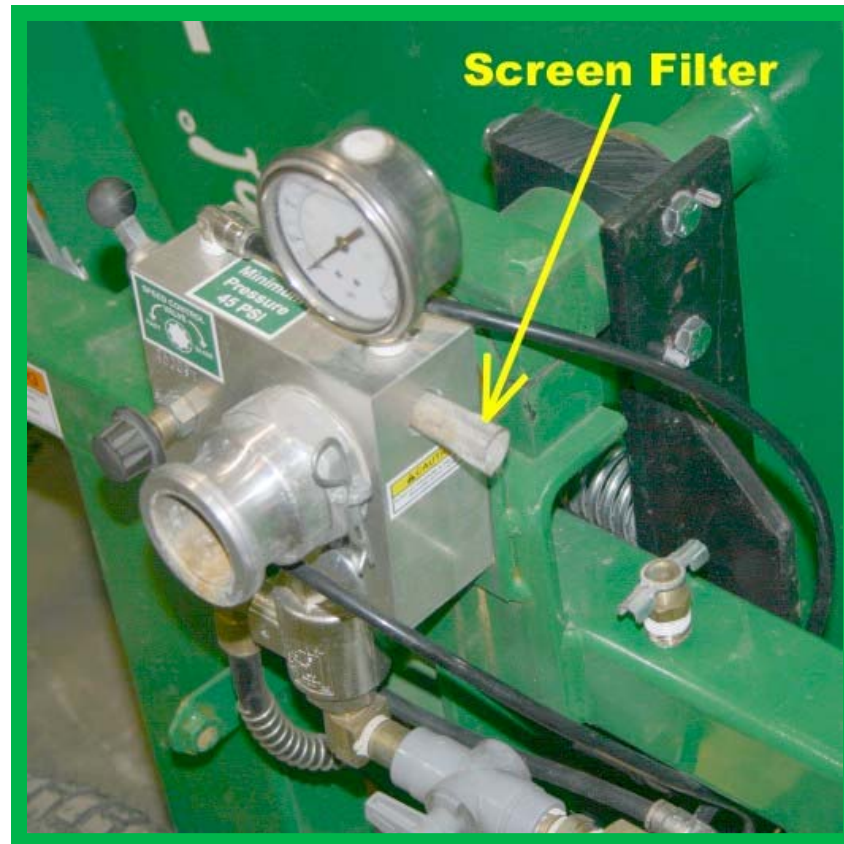
Bellows Problem Solutions

- Check that ON/OFF valve on valve block is in the “ON” position
- Check that Speed Control Knob is turned to a full open position



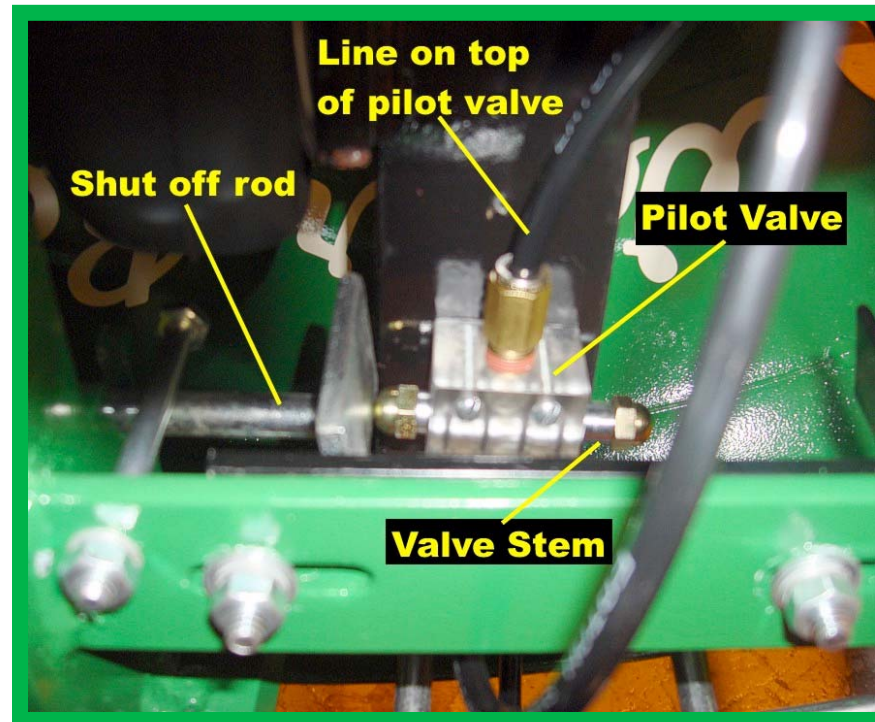
Bellows Problem Solutions

- Make sure screen/filter is free from rust, corrosion or any restrictions



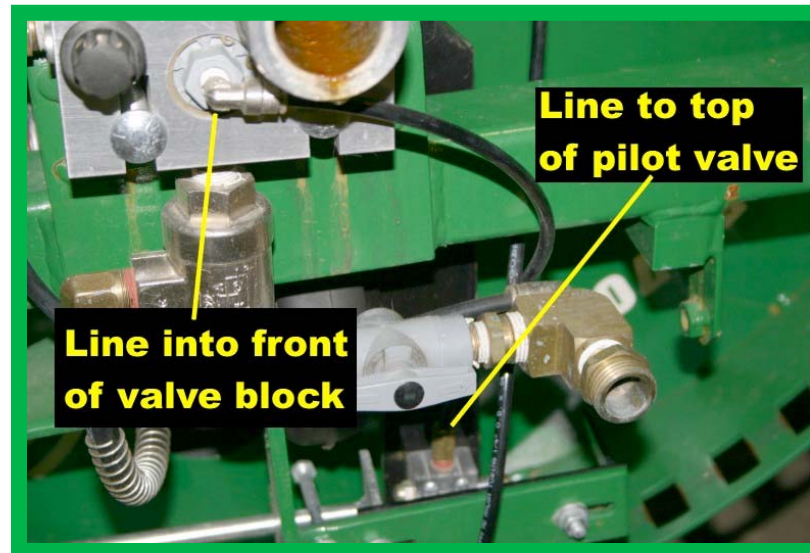
Bellows Problem Solutions

- Make sure the pilot valve stem has made contact with the shut off rod. The valve stem has to be shifted to the far right in order for the bellows to fill.



Bellows Problem Solutions

- With the stem in the far right position there should be no pressure in the line running from the top of the pilot valve to the front port of the valve block. To check for pressure turn water supply off. Remove plastic line that runs from top of pilot valve at the point where it is connected to the front of the valve block. Carefully turn the water back on and with the pilot valve stem shifted to the far right, there should be no water coming through the line. If line is pressurized the pilot valve is bad or is plumbed incorrectly.



Bellows Problem Solutions

- Carefully open the drain valve in the tee coming from the Bellows. If there is good flow of pressurized water coming out of this drain then the line to the bellows is clogged.

